

Date: Wednesday, 20/05/2009 9:53:43 AM  
User: Linda Lacelle

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 48009	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251066
This Issue : 20/05/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 45097	Material : N/A
Written By :	Due Date : 27/05/2009 Qty: 1 Um: Each
Checked & Approved By :	
Comment :	

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



AB

Comment: PURCHASING  
Issue P/O: 0826 to Eagle Copters  
"Assembly of D212-725-1-066 with Dart IPP D212-725-1-066"  
Send a copy of this IPP

C209/05/00

①

MAY 25 2009

2.0 D2127251066 Stiffener



AB

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
STIFFENER

MAY 25 2009

3.0 OUTSIDE SERVICE OUTSIDE SERVICES-ENGINEERING



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE  
Pick:Qty Part Number Description Batch  
1 D212-725-1-066 Stiffener 45398.1.9  
Attach serviceable tags

*[Signature]*

2- EAGLE  
Fabricate/Pick the following parts in accordance with:  
D212-725-1-066 REV. F

Material Certification / Proof of Traceability / Certificate of Conformity required

MAY 25 2009

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Drawing Name: 212 DETAIL PARTS

Job Number: 48009

Part Number: D2127251066

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



*GB*

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



*GB*

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/2009 *GB*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



C 20/05/2009

# Eagle Copters Maintenance Ltd

## WORK REPORT

Work Order Number: 45398

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

### Squawk: 1.9

#### Discrepancy:

Fabricate D212-725-1-065 / -066, Stiffener for Dart Aerospace.

#### Resolution:

D212-725-1-065/-066, Stiffener fabricated IAW D212-725-1 Dwg Pg. 26. Material 2024T3 0.050, Batch No. 01947.

1.9 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/5/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.10

#### Discrepancy:

Fabricate D212-725-1-069, Stiffener for Dart Aerospace.

#### Resolution:

D212-725-1-069, Stiffener fabricated IAW D212-725-1 Dwg Pg. 27. Material 7075T6 0.063, Batch No. 01526.

1.10 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/5/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.11

#### Discrepancy:

Fabricate D212-725-1-075, Bracket for Dart Aerospace.

#### Resolution:

D212-725-1-075, Bracket fabricated IAW D212-725-1 Dwg Pg.29. Material 0.040 2024T3, Batch No. 0921.

1.11 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/5/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.12

#### Discrepancy:

Fabricate D212-725-1-077 / -078, Gusset for Dart Aerospace.

#### Resolution:

D212-725-1-077/-078, Gusset fabricated IAW D212-725-1 Dwg Pg. 30. Material 0.040 2024T3, Batch No. .0921

1.12 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/5/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*